Dfr. 360.  

Special Work.  

Reported for work at 7:20 and noticed no much change in starting of work. After I finished Press 13, Gavison started it and I noticed it pounding something awful, so I said to Gavison that machining sure makes an awful racket. So Gavison looked around and noticed that no care was being taken of a cylinder under it which operates in the order of an air pump. Its purpose is to stop the jar of press as it runs back and forth and takes up the lost motion, the parts that slide into cylinder as it moves to and fro have a piece of leather attached to them, they are supposed to be soft and cause a suction, and these leathers were dry and shrunken up so meanwhile press runs on fourth or third speed it jumps as if it were going to come loose from the floor.

Cylinder works back and forth and set screw, a stationary leather on end of set screw fall into openings on each end of cylinder as it works and takes away jar and lost motion, I heard Gavison speak to Ludden and McCon about this, and I know if the leathers on machines are not properly cared for, the machines will be worn out just from the slam, banging it.
gets by running. I also noticed Mr. Fisher is not business-like about his work, he fools with employees and swears when he talks to them and they swear back and he thinks nothing of it. Today he called Garrison down a number of others attention and was we all waiting to see what was coming, finally a girl dragged in towards the 13 press and Fisher laughed and said well Katie you'll not burn up your feet will you. Mr. Coon had told me before that this was a rush job and I should have press running as soon as possible, which I did. This is the way Fisher treats them all when straight business is at hand, he has not business about him. I noticed Mr. Coon saw Ezra and Jentie setting down in Northeast press room I made it my business and asked Joe who is in the better than what Coon said he said nothing and if he would they would. cut there anyway. Fisher called Garrison attention to one of Oscar Werners machines either 9.74 and claimed it needed a new key, but by the way Garrison take back to Fisher it is a long job and requires close work so Garrison said I take a book before I start if this is to be to the thousand part of an inch it sure ought to be looked after whether en-

long job or not.